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## IN THE ABSTRACT:

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## ABSTRACT OF THE DISCLOSURE

A semiconductor device having excellent crystallinity and excellent electric characteristics is-previded, wherein the semiconductor device-includes a ZnO thin film having excellent surface smoothness. ZnO-based thin films (an n-type contact layer-6, an n-type clad layer-7, an active layer-8, a p-type clad layer-9, and a p-type contact layer-10) primarily containing including ZnO are formed sequentially by an ECR sputtering method or the like-other suitable method on a zinc-polar surface 1a-of a ZnO substrate-1. A transparent electrode 3-and a p-side electrode 4-are formed by an evaporation method or the like-other suitable method on a surface of the p-type contact layer-10, and an n-side electrode 5-is formed on an oxygen-polar surface 1b-of the ZnO substrate-1.